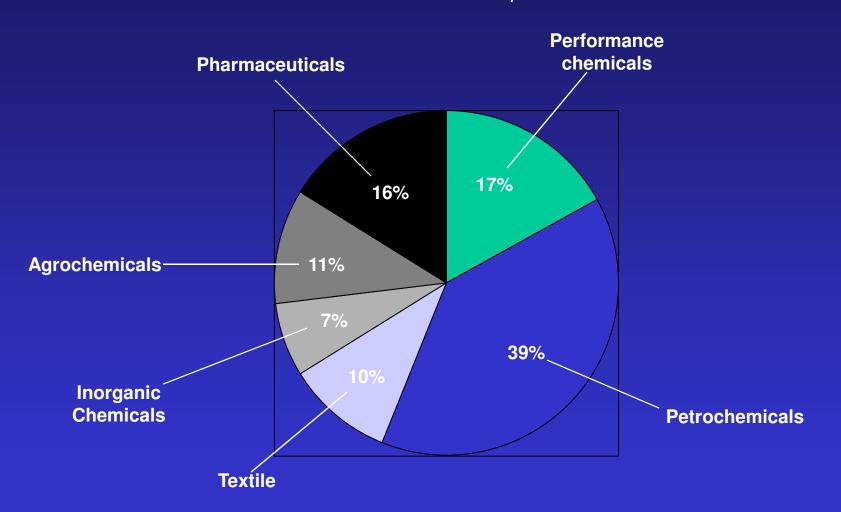


WORLD CHEMICALS MARKET

A THREE TRILLION \$ INDUSTRY



CHANGING TOPOGRAPHY OF CHEMICAL INDUSTRY

- Globalization of business
- Shifting manufacturing geographies
- Growing concerns for sustainability
- Changing customer expectations driven by new demographics
- Changing work force requirements
- Impact of ICT
- Industry consolidation

FORCES OF CHANGE IN THE CHEMICAL INDUSTRY

- Unprecedented rise in fuel and raw material costs
- High cost of new product introductions; difficulties in identifying new growth platforms
- Increasing regulatory (environment, health and safety) frameworks
- Faster technology diffusion / commoditization of products leading to quicker price / margin erosion
- Supply chain is taxed by breadth of markets, products and geography
- Increased global segmentation in terms of technology providers, low cost producers and large domestic markets

Chemical industry is a mature industry, Innovations are largely incremental in nature. Disruptive innovations are becoming scarcer and scarcer

NEW BUSINESS MODELS FOR GROWTH

- Lowest cost producer in the industry (operators)
- Company that achieves higher margins by differentiating its offerings through technology or service to customers (solution provider)
- New product developer
- Application developer
- Systems solution provider
- Process technologist
- Value chain integrator
- Low cost producer

(Accenture)

(McKinsey)

INNOVATION DILEMMA

Dilemma	Strategies
 Competing solely on price, pushes operating margins progressively down High margin business leads to poor share holder value 	 Manufacturing efficiency R&D / Innovation efficiency Flexible R&D strategy Embracing uncertainty

Challenge: Implement a hybrid strategy; successfully manage a commodity like business while simultaneously developing and seeking new business models

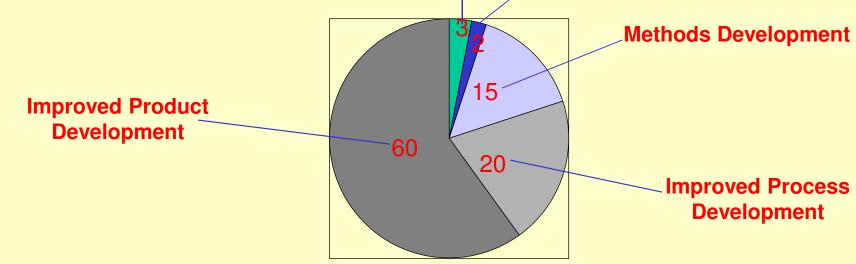


GLOBAL CHEMICAL INDUSTRY: R&D INVESTMENTS

Туре	% Annual Sales
Specialty chemicals	3
Diversified companies	2
Commodity	1

Nature	% spending
Basic	11
Applied	32
Development	56

Others Application Development



ICIS Chemical Business October 13-19, 2008

THE INDIAN CHEMICAL INDUSTRY

- Fragmented and low capacity
- Low capital/technology intensity
- Relative unfamiliarity with catalytic processes involving reactor types other than batch stirred tank reactors
- Threat of horizontal transfer of technology
- Limited in house technology development strength
- Inadequate attention towards quality and consistency
- Lack of deep pockets to sustain business cycles
- Poor product marketing skills, especially in global markets

INDIAN CHEMICAL INDUSTRY: CONCERNS

- Branded as low cost supplier/outsourcing/contract manufacturing entity for fine and specialty chemicals
- Innovation deficit; few new product offerings based on proprietary knowledge / IP. Low R&D intensity with the exception of drugs and pharmaceutical sector
- Conventional engineering practices
- Poor application development skills, especially for specialties
- Talent deficit; chemistry and chemical engineering education no longer considered fashionable; serious issues of talent retention/flight

Chemicals and chemical industry is not perceived as sexy as Biotechnology or IT

CHEMICAL INDUSTRY: 2020 TECHNOLOGY VISION

- Reduce feed stocks losses to waste / byproducts by 90%
- Reduce energy intensity of processes by 30%
- Reduce emissions including CO₂ and effluents by 30%; move towards zero discharge goals
- Increase use of renewable resources as building block for chemicals; combine judiciously chemical and biological processes to achieve sustainability goals
- Small/ modular chemical plant designs for enhanced safety and reduced quantities of inventory storage
- Increase the conversion of stoichiometric processes to catalytic processes; batch to continuous processes
- Understand better the impact of chemicals and materials on environment, safety and human health

RESEARCH PLATFORMS FOR CHEMICAL INDUSTRY

- Clean Technology
 - Solid catalysts
 - High specificity / atom economy
 - Green solvents
- Chemistry in Unusual Media
 - Supercritical CO2 and water
 - Aqueous media
 - Ionic liquids
 - Reaction in dispersions, suspensions and emulsions
 - Solid state reactions
- Industrial (white) Biotechnology
 - Bio-catalysis and bio-transformations
 - Bio-based building blocks for performance chemicals
 - Fermentation processes

Contd....

Contd....

RESEARCH PLATFORMS FOR CHEMICAL INDUSTRY

- Chemistry Toolboxes
 - Chiral switches / single enantiomers
 - Microencapsulation
 - Synthetic chemistry tool boxes (e.g. Suzuki coupling, catalytic hydrogenation, metathesis, click chemistry etc.)
 - Crystal engineering and polymorphmism
- Unusual Reaction Conditions
 - Photochemistry / photocatalysis
 - Electrochemistry
 - Microwave
 - Sono-chemistry
 - Plasma

Contd....

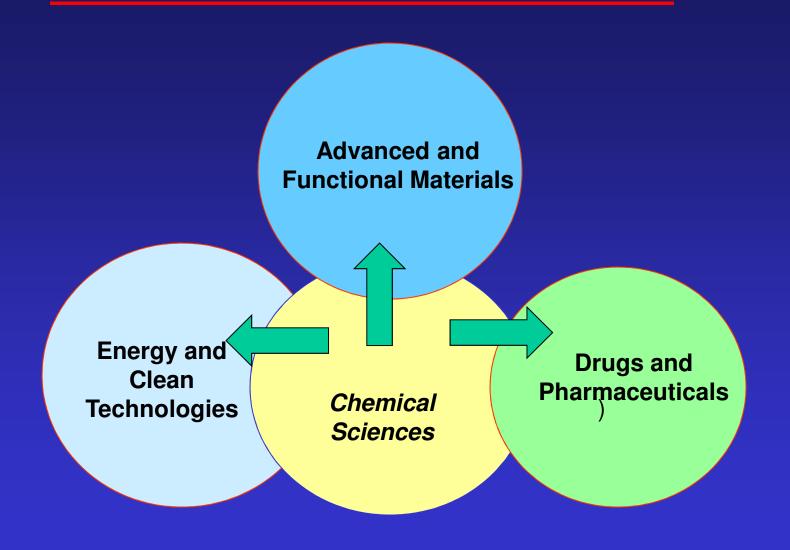
RESEARCH PLATFORMS FOR CHEMICAL INDUSTRY

- New Processes / Product Strategies
 - Chemical product engineering
 - Micro-reaction engineering
 - Novel reactor and mixer designs
 - Novel separation processes especially membrane based processes
 - Computational modeling, simulation and visualization
 - Process intensification / smaller footprint of process plants
 - Modular and mobile manufacturing
 - Energy and water use efficiency
 - Effluent and waste minimization

TODAYS SCIENCE SEEDING TOMORROW'S TECHNOLOGIES

- Advanced and functional materials including nanomaterials
- Nano-structured materials and catalysis for energy conversion and storage (electrochemical, solar)
- Novel hybrid materials for harvesting solar energy
- Environmentally friendly polymers
- Biomaterials, tissue engineering and bio-conjugates for therapeutics
- Catalysis, chemical engineering and computational science to leverage clean technologies
- Establishing sustainable and /or renewable feedstocks for chemical manufacturing
- Harnessing modern biology to create a more sustainable chemical industry
- Selective separation processes for a diverse range of applications

CHEMICAL SCIENCE: A CORE SCIENCE FOR MANY EMERGING TECHNOLOGIES



COMPETITIVENESS OF THE CHEMICAL INDUSTRY : SOME THOUGHTS

- Identify multiple product capabilities from the same set of facilities
- Examine chemicals which are single vendor item in the global market
- Look for chemicals that can be manufactured in existing facilities with incremental capex
- Identify chemicals of strategic nature which are under technology embargoes
- Look for opportunities where improved purities of currently produced chemicals can open up new market opportunities
- Focus on formulated products
- Identify chemicals where India has unique raw material advantages





Management Expertise

Biodiesel Expertise Engineering & Catalyst



Strategic Partners



- One of largest catalyst producers in world
- 5,000 person, publically traded company
- Global production capacity



- Market leader for crude oil dewatering using electrostatic separation
- Co-developed novel method for separating biodiesel & glycerin



- One of the world's largest catalytic research institutes
- Government backed institute with over 200+ PhD's
- Focus on catalysis since 1980



Ravi Randhava, PhD. – CTO

- Founder of Xytel 700+ world wide process engineering company
- Focus on solid catalyst technology development





UF MEMBRANE TECHNOLOGY: FROM CONCEPT TO MARKET

- Discovery of a unique process to control membrane porosity
 - Reject smallest known pathogenic species (virus);
 - Still be able to operate at tap water pressure (0.4 bar)
- Prototype preparation, demonstration & performance evaluation
 - Designed various easy to use prototypes
 - Demonstration & rigorous performance evaluation
- Technology transfer
 - Technology licensed to Membrane Filters India Ltd., Pune, a start up enterprise incubated at NCL
 - Product in the market since 2007; Current sales turnover of the company ~ US\$ 15 million



POROUS POLYETHYLENE IMPLANTS - IN THE MARKET!



BIOPORE™ Implant Sheets provide the surgeon with excellent reconstructive options for orbital floor and wall repair.

read more

read more



The extended inferior orbital rim implants allows augmentation of the inferior orbital rim and support for the

read more



inlmplant-two-piece-well

The two-piece chin implant has been provided with an anatomical taper and posterior concave surface.

read more

Weaved by Shivaami Corporation

BIOPORE™ Nasal Augmentation

BIOPORE™ Chin Implant-two-

⊕ BIOPORE™ Mandible Implant

piece-well Contoured

BIOPORE™ TissuBlock©

BIOPORE™ Orbital Spheres

BIOPORE™ Orbital Spheres

⊕ BIOPORE™ Sheets

Implants

FSSC©

Sheet

Copyright @ 2009. All Rights Reserved.



Start-up company www.biopore.in



Sphere with suture tunnels



Orbital floor plate



Floor plate (part non-porous)



Orbital rim



Malar implant



Nasal augmentation sheet



Mandibular implant



Nasal dorsum



Chin implant



Pterional implant



Mastoid



TODAYS SCIENCE SEEDING TOMORROW'S TECHNOLOGIES



- Advanced and functional materials including nanomaterials
- Nano-structured materials and catalysis for energy conversion and storage (electrochemical, solar)
- Novel hybrid materials for harvesting solar energy
- Environmentally friendly polymers
- Biomaterials, tissue engineering and bio-conjugates for therapeutics
- Catalysis, chemical engineering and computational science to leverage clean technologies
- Establishing sustainable and /or renewable feedstocks for chemical manufacturing
- Harnessing modern biology to create a more sustainable chemical industry
- Selective separation processes for a diverse range of applications



SIGNIFICANT OPPORTUNITIES FOR DISRUPTIVE INNOVATION EXISTS. HOWEVER, TODAY'S CHEMICAL SCIENCE WILL REQUIRE A COMPLETELY DIFFERENT TRANSLATIONAL MODEL TO CONVERT KNOWLEDGE TO WEALTH

STRATEGIES FOR COMPETITIVENESS

Volume
 Value

Specifications
 Functions

Composition ———— Provide solutions

Products
 Services

